

# Receiving Report

Date: 12/5/23  
 Supplier: THYSON

Batch No: M121836  
 Dart P/O: 16996

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☒ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection OK 12/05/24 N/A ☐  
 Work Order                      N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M20247	35.000	144	0	0	144	
M3045	16GA	128	0	0	128	
M3045	22GA	128	0	0	128	

Initials of receiver (if shipment OK) Level 12                     

Production/Admin:                       
 Date                       
 Received/Costing                       
 Initial                     

Location

# Purchase Order Receipt Listing

Wednesday, May 23, 2012 10:37:20 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO16995 Receipt Dates from 5/23/2012 to 5/23/2012 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<b>Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd</b>											
PO16995	2		M6061T6B0.250X02.f		5/23/2012	5/23/2012	12.0000	\$2.11	0.0000	0	\$25.30
			000								
			6061-T6 Bar 250 X .f		12.0000	DES102		\$25.30	0.0000	0	
			2.00								
			121836								
			M6061T6B0.250X06.f		5/23/2012	5/23/2012	12.0000	\$3.75	0.0000	0	\$44.94
			000								
			6061-T6 Bar 250 x .f		12.0000	DES102		\$44.94	0.0000	0	
			6.00								
			121836								
			M6061T6B0.375X01.f		5/23/2012	5/23/2012	36.0000	\$0.94	0.0000	0	\$34.01
			000								
			6061T6 BAR .375 x .f		36.0000	DES102		\$34.01	0.0000	0	
			1.00								
			121836								
			M6061T6B0.500X10.f		5/23/2012	5/23/2012	24.1000	\$12.13	0.0000	0	\$292.24
			000								
			6061-T6 Bar .500 x .f		24.0000	DES102		\$292.24	0.0000	0	
			10.00								
			121836								
			M6061T6B0.750X00.f		5/23/2012	5/23/2012	24.0000	\$1.42	0.0000	0	\$34.01
			750								
			6061-T6 Bar .750 x .f		24.0000	DES102		\$34.01	0.0000	0	
			750								
			121836								
			M6061T6B1.000X04.f		5/23/2012	5/23/2012	12.0000	\$9.53	0.0000	0	\$114.42
			000								
			6061-T6 Bar 1.00 x .f		12.0000	DES102		\$114.42	0.0000	0	
			4.00								
			121836								

## B I L L O F L A D I N G

No: PEC 768051

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 18May12 at 12:22 From PFW  
 Probill  
 Via VIM TRANSFER  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE

Ship To: ( 1)  
 DART AEROSPACE

## B I L L O F L A D I N G

6) Our Order PEC-451877- 6 Your PO # 16995  
 ALUMINUM FLAT BAR 6061-T6511  
 1.00" x 4.00" X 144.0000"

Heat Number  
 Z00217036

Tag No  
 68356

Quantity  
 12 FT

PCS  
 1

Wt LBS  
 56

MTR

7) Our Order PEC-451877- 7 Your PO # 16995  
 ALUMINUM ROUND BAR 6061-T6511  
 3.00" DIA X 96.0000"

Heat Number  
 Z00067065

Tag No  
 68473

Quantity  
 8 FT

PCS  
 1

Wt LBS  
 67

MTR

8) Our Order PEC-451877- 8 Your PO # 16995  
 STAINLESS STEEL SHEET 304-2B  
 .0600 Nom X 48.0000" X 96.0000"

Heat Number  
 300212

Tag No  
 68103

Quantity  
 128.00 SFT

PCS  
 4

Wt LBS  
 321

MTR

9) Our Order PEC-451877- 9 Your PO # 16995  
 STAINLESS STEEL SHEET 304-2B  
 .0300 Nom X 48.0000" X 120.0000"

Heat Number  
 YU161154

Tag No  
 68104

Quantity  
 160.00 SFT

PCS  
 4

Wt LBS  
 200

MTR

TOTAL:

Tags  
 9

PCS  
 19

LBS  
 849

Heat Number  
 16276  
 201204762  
 2BQ819  
 300212  
 65016 079  
 YU161154

\*\*\* Chemical Analysis \*\*\*

*16/05/12*

Page: 2 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.  
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
 RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

23 MAI 2012

DATE

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
 TVO/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

## B I L L O F L A D I N G

No: PEC 768051

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Ship Date 18May12 at 12:22 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

Z00067065  
Z00217036

ADD ON TO 451875 SUR-CHARGE PAID

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL, 1 PKG, 1 SKID G.W. 953 LBS

ITEMS (1 TO 6) BDL  
ITEM (7) PKG  
ITEMS (8,9) SKID

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 3 ..... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

23 MAY 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
TUC/ECT# 1017007081 T0001 TBS/EST TVH/HST # 140223034 RT0001

DATE

# THYSSENKRUPP MATERIALS NA

PO/Ref 16995

Certificate of Mill Test Results

BL PEC-768051-001

18 May 12  
Pg 1/1

ALUMINUM FLAT BAR 6061-T6511  
250" x 2.00" x 14.0000"  
PART NO.

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by: \_\_\_\_\_



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

## MILL TEST REPORT

BILL TO: THYSSENKRUPP MATERIALS, NA  
SHIP TO: THYSSENKRUPP MATERIALS, NA  
SO DESCRIPTION: 250"x2" FB

Cert Code: 1  
CUSTOMER PO: PEC-237301  
CUSTOMER PART NUMBER: 1-250-2000

DIE NUMBER: 0.95  
ALLOY: S  
TEMPER: 2226  
PART DESCRIPTION: 6061 T6511  
SALESMAN: FORBES DODWELL

DATE OF SHIPMENT: 3/16/2012  
CERTIFICATION: MADE IN CANADA

EXTRUDEX ORDER NO. 143141  
MANIFEST NO. 262756  
MILL TEST ASTM B221

## Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Mar/15/12	42.7	38.9	18.50	89.3, 89.4, 89.6	

## Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
16276 6061	0.56	0.19	0.19	0.06	0.82	0.05	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

David Natale  
Quality Control Manager

*OK 12/05/26*

1 - CUSTOMER COPY

MILL TEST REPORT

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.250" x 6.00" X 144.0000"

PART NO.

PO/Rel 16995

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-768051-002

18May12

Signed by: \_\_\_\_\_ Pg 1/1

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-238315-2		CUSTOMER PART NUMBER: ALREC00892		PRODUCT DESCRIPTION: .250 X 6.000 PRECISION WIDE BAR	
KAISER ORDER NUMBER: 618123	LINE ITEM: 002	SHIP DATE: 04/13/2012	KAISER LOT NUMBER: 65016 079	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 1016.000 LB	QUANTITY: 48.000 PCS	B/L NUMBER: 603156	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO:  THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO:  THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
65016 079	0001	0C01	49.1	43.7	17.7	RE 95	N/A	N/A
65016 079	0001	0C02	49.4	43.8	19.1	RE 97	N/A	N/A
65016 079	0001	0C03	49.5	44.3	18.4	RE 96	N/A	N/A
65016 079	0001	0C04	49.5	44.4	18.3	RE 96	N/A	N/A
65016 079	0001	0C05	49.8	44.3	18.3	RE 96	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00

### Applicable Requirements:

PER ASTM-B221-08, STENCILED ASME-SB221 1998 SECT II PER AMS-QQ-A-200/0 UNS# A96061  
MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL  
PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

### Miscellaneous Notes

MANUFACTURED IN USA (COMMERCE,CA) MELTED IN USA

#### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

*Yeh*

*2/2/05/26*

Plant Serial: 00039148

Kaiser Order Number: 618123

Line Item: 002

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
3.75" x 1.00" x 144.0000"  
PART NO.

PO/Rel 16995

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by: \_\_\_\_\_

BL PEC-768051-003

18 May 12  
Pg 1/1

## Certificate of Mill Test Results



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210  
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

### MILL TEST REPORT

BILL TO: THYSSENKRUPP MATERIALS, NA  
SHIP TO: THYSSENKRUPP MATERIALS, NA  
SO DESCRIPTION: 3.75"x1" FB  
Cust Code: 1  
CUSTOMER PO: PEC-237301  
CUSTOMER PART NUMBER: 1-375-1000  
DIE NUMBER: 0.86 S 2222  
DATE OF SHIPMENT: 3/20/2012  
ALLOY: 6061 T6511  
SALESMAN: FORBES DODWELL  
PART DESCRIPTION:   
CERTIFICATION: MILL TEST ASTM B221  
EXTRUDEX ORDER NO. 143141 — 7  
MANIFEST NO. 262915  
MADE IN CANADA

### Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Mar/16/12	42.6	39.1	17.30	88.3, 87.9, 88.0	

### Chemical Composition

Cast Number	SI	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
28Q819 6061	0.64	0.16	0.21	0.03	0.88	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.02

David Natale  
Quality Control Manager

*12/01/12*

1 - CUSTOMER COPY

MILL TEST REPORT

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ELT BAR ECONOPLT 6061-T6511  
500" X 10.00" X 144.5000"

PART NO.

PO/Rel 16995

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results  
BL PEC-768051-004  
18 May 12  
Pg 1/1



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
147904	2

BILL TO ThyssenKrupp Materials NA	MANIFEST NUMBER 156448	DIE NUMBER PL0734	DATE OF SHIPMENT 4/11/2012	CERTIFICATION ASTM-B221-08 StencilContinuous
SHIP TO ThyssenKrupp Materials NA PEC	CUSTOMER PO PEC-237895	ALLOY/TEMPER 6061-T6511E	SALES PERSON David Schroeder	SPECIFICATION AMS-QQA-200/8
Quantity Certified 1,982 lbs	CUSTOMER PART NUMBER PL0734 X 144.5	DESCRIPTION PL .500 X 10.00		

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

### Mechanical Properties

Tests	Lot No.	Last Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201205804	04/01/12	44.9	42.2	14.5

12/05/12

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Total	Melted In
0312179	6061	0.70	0.29	0.33	0.09	0.87	0.09	0.04	0.02	0.05	0.15	United States of America

Print Date: 4/11/2012



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SQUARE BAR 6061-T6511  
750" X 144.000"

PART NO.

PO/Rel 16995

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results  
BL PEC-768051-005  
18May12  
Pg 1/1



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
146731	13

BILL TO	MANIFEST NUMBER	DATE OF SHIPMENT	CERTIFICATION
ThyssenKrupp Materials NA	155267	3/27/2012	ASTM-B221-08 StencilContinuous
SHIP TO	CUSTOMER PO	ALLOY/TEMPER	SPECIFICATION
ThyssenKrupp Materials NA PEC	PEC-237623	6061-T6511	AMS-QQA-200/8
Quantity Certified	CUSTOMER PART NUMBER	DESCRIPTION	
666 lbs	SC0039	SCSB .750	

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201204762	03/19/12	45.0	41.9	11.4

12/05/26

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Total	Melted In
030423	6061	0.76	0.37	0.32	0.11	0.88	0.10	0.06	0.02	0.05	0.15	United States of America

Print Date: 3/27/2012

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 8/23/11-LMS

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

1.00" x 4.00" X 144.0000"

PART NO.

PO/Rel 16995

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-768051-006

18May12

Signed by: \_\_\_\_\_ Pg 1/2

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-238315-5		CUSTOMER PART NUMBER: ALREC00750		PRODUCT DESCRIPTION: 1.000 X 4.000 SC RECT BAR	
KAISER ORDER NUMBER: 618123	LINE ITEM: 005	SHIP DATE: 04/13/2012	KAISER LOT NUMBER: Z00217036	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 2032.000 LB	QUANTITY: 36.000 PCS	B/L NUMBER: 603156	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO:  THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO:  THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00217036	0001	1	50.6	46.8	17.1	RE 94	N/A	N/A
Z00217036	0001	2	51.6	48.3	17.1	RE 91	N/A	N/A
Z00217036	0001	3	55.5	52.1	16.3	RE 94	N/A	N/A
Z00217036	0001	4	54.7	51.6	14.9	RE 94	N/A	N/A
Z00217036	0001	5	52.6	59.5	17.1	RE 94	N/A	N/A
Z00217036	0002	1	50.5	47.0	12.9	RE 95	N/A	N/A
Z00217036	0002	2	49.0	46.1	11.8	RE 93	N/A	N/A
Z00217036	0002	3	51.9	48.6	18.1	RE 91	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
101497	.76	.34	.29	.09	.93	.09	.04	.03	.00	.00	.00	.01	.04

### Applicable Requirements:

ASTM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also conforms to T6-not applicable to other tempers)

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

*only 12/05/26*

Plant Serial: 00039151

Kaiser Order Number: 618123

Line Item: 005

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

1.00" x 4.00" X 144.0000"

PART NO.

PO/Rel 16995

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-768051-006

18May12

Signed by: \_\_\_\_\_ Pg 2/2

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

#### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

*Alex Yeh*

*OK*  
*12/05/26*

Plant Serial: 00039151

Kaiser Order Number: 618123

Line Item: 005

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511

3.00" DIA X 96.0000"

PART NO.

PO/Rel 16995

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

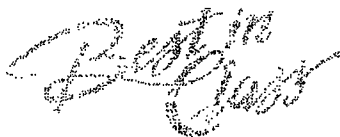
BL PEC-768051-007

18May12

Signed by: \_\_\_\_\_

Pg 1/2

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**



### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: <b>PEC-238749-8</b>		CUSTOMER PART NUMBER: <b>ALRD00114</b>		PRODUCT DESCRIPTION: <b>KAISERSELECT PRECISION ROD 3.000+/- .008</b>	
KAISER ORDER NUMBER: <b>619057</b>	LINE ITEM: <b>008</b>	SHIP DATE: <b>05/01/2012</b>	KAISER LOT NUMBER: <b>Z00067065</b>	ALLOY: <b>6061</b>	TEMPER: <b>T6511B</b>
WEIGHT SHIPPED: <b>2194.000 LB</b>	QUANTITY: <b>22.000 PCS</b>	B/L NUMBER: <b>603292</b>	DIAM/DAF/THKNS: <b></b>	WIDTH: <b></b>	LENGTH: <b>12.000 FT</b>
SHIP TO:  <b>THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA</b>			SOLD TO:  <b>THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA</b>		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00067065	0001	1	52.8	49.6	15.8	RE 93	N/A	N/A
Z00067065	0001	2	49.3	46.1	18.5	RE 93	N/A	N/A
Z00067065	0002	1	51.7	49.1	16.1	RE 92	N/A	N/A
Z00067065	0002	2	52.9	50.4	17.0	RE 92	N/A	N/A
Z00067065	0002	3	53.3	48.5	13.8	RE 94	N/A	N/A
Z00067065	0002	4	53.3	50.6	15.4	RE 93	N/A	N/A
Z00067065	0003	1	53.5	49.9	17.1	RE 95	N/A	N/A
Z00067065	0003	2	53.3	49.6	16.4	RE 94	N/A	N/A
Z00067065	0003	3	57.4	55.0	14.1	RE 92	N/A	N/A
Z00067065	0003	4	54.4	51.7	13.0	RE 94	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
101481	.75	.35	.27	.10	.94	.10	.07	.03	.00	.00	.00	.01	.03

### Applicable Requirements:

PER ASTM-B221-08, STENCILED ASME-SB221 1999 SECT II PER AMS-QQ-A-200/8 UNS# A96061  
MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL  
PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Plant Serial: C0041292

Kaiser Order Number: 619057

Line Item: 008

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511

3.00" DIA X 96.0000"

PART NO.

PO/Rel 16995

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-768051-007


18May12

Signed by: \_\_\_\_\_

Pg 2/2

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048



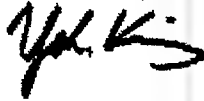
## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager



Plant Serial: 00041292

Kaiser Order Number: 619C57

Line Item: C08

Page 2 of 2

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B  
.0600 Nom X 48.0000" X 96.0000"  
PART NO.

PO/Rel 16995


We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-768051-008

18May12

Signed by: \_\_\_\_\_ Pg 1/1

<b>Manufacture / Fabricante / Herstellerwerk</b>  <b>ThyssenKrupp Stainless USA</b>		<b>Type of document / Tipo de documento / Art der Prüfbescheinigung</b> <b>INSPECTION CERTIFICATE</b> <b>CERTIFICADO DE INSPECCION</b> <b>ABNAHMEPRÜFZEUGNIS</b> according to / de acuerdo con / nach EN 10204-3.1		<b>Document number / N° de certificado / Bescheinigungs-nr.</b> <b>0000005480 /</b> <b>Page / Pagina / Seite:</b> <b>1 / 2</b>																																	
<b>1 ThyssenKrupp Drive, P.O. Box 13000, Calvert, AL 36513-1300</b>			<b>Customer/Ship to / Cliente / BesondereVorgabe</b>  <b>Customer's order number / N° de Pedido Cliente / Kundenbestellung</b>  <b>Manufacturer's works order no. / N° de Pedido Manufactura / Werksauftraggeber</b> 801134329 / 004 <b>Delivery order no. / N° de Entrega / Lieferungsvertrag Nr.</b> 85187944 / 010 <b>Product / Producto / Erzeugnis</b> CON/BOBINA/BAND <b>Steel grade and quality / Acero / Stahlsorte und Gütegruppe</b> TYPE 304L/304																																		
<b>Terms of delivery / Condiciones de entrega / Lieferbedingungen</b> ASTM A240/A240M, ASME SA-240 Sec. II Part A Ed.2010 ASTM A480/A480M, ASME SA-480 Sec. II Part A Ed.2010																																					
<b>Customer's material no. / N° de material del cliente / Kundenmaterial-Nr.</b>  <b>Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge)</b> 1.42 mm x 1,218.20 mm 0.0660 inch x 48.0000 inch		<b>Stripping procedure / Procedo de remoción / Normalisat</b> AOD		<b>Finish / Acabado / Ausführung</b> 11c / 2B																																	
<b>Packing No. / N° de Empaque / Pack-Nr.</b> 6013890 6013693 6013695	<b>No. of pieces / Piezas / Stückzahl</b> 1 1 1	<b>Actual weight / Peso actual / Ist-Gewicht</b> 10,551 lb / 4,765 kg 15,115 lb / 6,858 kg 15,207 lb / 6,888 kg	<b>Coil No. / Bobina No. / Spul-Nr.</b> 705872 705314 705906	<b>Heat No. / Cofido / Schmelzener.</b> 300181 300000 300212	<b>Sample N° / N° de muestra / Proben-Nr.</b> 1000019378 1000019383 1000019374																																
<b>Sum / Suma / Summe</b> 3		<b>40,873 lb / 18,540 kg</b>																																			
<b>Heat / Calada / Schmelze</b> 300000 300181 300212	<b>Country of origin / País de origen / Ursprungsland</b> ITA ITA ITA	<b>Chemical composition / Composición Química / Chemische Zusammensetzung</b> <table border="1"> <thead> <tr> <th>% C</th> <th>% Si</th> <th>% Mn</th> <th>% P</th> <th>% S</th> <th>% Cr</th> <th>% Ni</th> <th>% N</th> </tr> </thead> <tbody> <tr> <td>0.030</td> <td>0.45</td> <td>1.77</td> <td>0.031</td> <td>0.0010</td> <td>18.13</td> <td>8.16</td> <td>0.058</td> </tr> <tr> <td>0.025</td> <td>0.30</td> <td>1.66</td> <td>0.027</td> <td>0.0010</td> <td>18.04</td> <td>8.00</td> <td>0.065</td> </tr> <tr> <td>0.021</td> <td>0.43</td> <td>1.73</td> <td>0.028</td> <td>0.0010</td> <td>18.03</td> <td>8.02</td> <td>0.065</td> </tr> </tbody> </table>				% C	% Si	% Mn	% P	% S	% Cr	% Ni	% N	0.030	0.45	1.77	0.031	0.0010	18.13	8.16	0.058	0.025	0.30	1.66	0.027	0.0010	18.04	8.00	0.065	0.021	0.43	1.73	0.028	0.0010	18.03	8.02	0.065
% C	% Si	% Mn	% P	% S	% Cr	% Ni	% N																														
0.030	0.45	1.77	0.031	0.0010	18.13	8.16	0.058																														
0.025	0.30	1.66	0.027	0.0010	18.04	8.00	0.065																														
0.021	0.43	1.73	0.028	0.0010	18.03	8.02	0.065																														
<b>Sample Position / Localización de Proben / Probenlage</b> TRANSVERSE																																					
<b>Inspection lot / Lote de inspección / Proben</b> 1000019374 1000019375 1000019378 1000019379 1000019383 1000019384	<b>YS0.2% / PSI / MPa</b> 42,349 / 292 37,563 / 269 41,479 / 286 41,044 / 283 42,639 / 294 42,204 / 291	<b>TS / PSI / MPa</b> 94,706 / 653 92,966 / 641 91,515 / 631 91,950 / 634 92,966 / 641 92,675 / 639	<b>EL A2" / %</b> 58.4 60.5 59.9 57.6 57.2 56.8	<b>HRB</b> 82 82 81 82 82 82																																	
<b>Dimension surface / Dimensiones Superficie / Maße-Oberfläche</b> OK OK																																					
<b>Test of identity (spectrom analysis) / Control de identidad (análisis espectroscópico) / Verifizierungsprüfung (Spektralanalyse)</b> No weld repairs No intentional additions of Mercury compounds were made or used Free of radioactive contamination																																					
<b>Originator of the document / Originador del documento / Aussteller der Bescheinigung</b> <b>ThyssenKrupp Stainless USA, LLC</b> Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt			<b>Alejandro Camilo</b> Phone: +1 251 829 3393 <b>Name of expert / Nombre del experto / Name des Sachverständigen</b>																																		
			<b>Date of issue and validation / Fecha de emisión y validación / Datum der Ausstellung und Bestätigung</b> 12/21/2011																																		

# THYSSENKRUPP MATERIALS NA

PO/Rel 16995

## Certificate of Mill Test Results

STAINLESS STEEL SHEET 304-2B  
0300 Nom X 48.0000" X 120.0000"  
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

BL PEC-768051-009

18 May 12  
Pg 1/1

YIEN MAU CORP.

### MILL TEST CERTIFICATES

INVOICE NO. : F10M927-1  
COMMODITY : PRIME COIL ROLLED STAINLESS STEEL SHEET

SPECIFICATION : AISI 304 ASTM A240/A480 and ASME SA240/SA480  
CUSTOMER : OLBERT METAL SALES LIMITED

345, SHUN AN RD, LT. CHU HSIAUNG  
TAIPEI 107, TAIWAN R.O.C.  
TEL: 8867288 FAX: 88673000  
CERTIFICATE NO. F10M927-1  
DATE OF ISSUE: 10/08/2010

SIZE	NO.	Weight (N.W.)		Heat No	ID NO.	Physical Properties Tensile Test CL=50 in/in							Chemical Composition C=1%									
		KGS	LBS			Y.S. (N/mm <sup>2</sup> )	T.S. (N/mm <sup>2</sup> )	E.L. (%)	HB	HV	C A100	Si N101	Mn N102	P N103	S N104	Ni N105	Cr N106	N N107				
304 2B PI	1	1,628	3,589	YU162009	96561567C-11	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7				
11GA X 48" X 120"	1	1,628	3,589	YU162009	96561567C-12	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7				
16GA X 48" X 96"	1	1,710	3,770	YU162515	96561567B-3	298	624	57	79	162	5.1	46	119	37	3	806	1804	2.7				
16GA X 48" X 120"	1	1,665	3,671	YU162515	96561567B-4	292	617	60	79	151	5	53	127	33	9	805	1820	2.7				
18GA X 48" X 120"	1	1,350	2,976	YU257404	96561403B-6	295	637	55	85	172	4.6	51	125	36	6	811	1812	2.6				
18GA X 48" X 120"	1	1,338	2,960	YU257404	96561403B-7	295	637	55	85	172	4.6	51	125	36	6	811	1830	2.9				
20GA X 48" X 120"	1	1,589	3,491	YU257662	96561567B-1	315	672	56	86	175	4	44	105	31	5	811	1830	2.9				
20GA X 48" X 96"	1	1,589	3,490	YU257662	96561567B-5	315	672	56	86	175	4	44	105	31	5	811	1830	2.9				
20GA X 60" X 120"	1	1,630	3,594	YU161829	96561567B-3	292	629	55	86	176	4.3	48	114	37	1	805	1826	3.4				
22GA X 48" X 120"	1	1,630	3,594	YU161829	96561567B-2221	292	629	55	86	176	4.3	48	114	37	1	805	1826	3.4				
22GA X 48" X 96"	1	1,700	3,748	YU161829	96561567B-2222	292	629	55	86	176	4.3	48	114	37	1	805	1826	3.4				
24GA X 48" X 120"	1	1,652	3,642	YU161154	96561567B-3	291	639	55	85	170	4.3	49	108	37	6	809	1818	2.5				
24GA X 48" X 120"	1	1,336	2,945	YU257156	96561567B-1	281	616	54	86	176	1.6	37	144	34	9	804	1821	3.2				
24GA X 48" X 120"	1	1,336	2,945	YU257156	96561567B-2	281	616	54	86	176	1.6	37	144	34	9	804	1821	3.2				
304 NO.4 LASER	1	1,336	2,950	YU257156	96561567B-3	281	616	54	86	176	1.6	37	144	34	9	804	1821	3.2				
11GA X 48" X 96"	1	1,646	3,629	YU162009	96561567B-111	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7				
11GA X 48" X 120"	1	1,631	3,596	YU162009	96561567B-112	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7				
16GA X 48" X 120"	1	1,630	3,594	YU162009	96561567B-113	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7				
16GA X 48" X 120"	1	1,690	3,726	YU162547	96561567B-12	292	652	56	82	160	4.4	47	119	32	10	804	1817	2.5				
22GA X 48" X 120"	1	1,746	3,849	YU161311	96561567B-12	294	659	53	85	173	4.8	48	113	36	4	802	1822	2.4				
22GA X 48" X 96"	1	1,718	3,788	YU161311	96561567B-13	294	659	53	85	173	4.8	48	113	36	4	802	1822	2.4				
24GA X 48" X 120"	1	1,604	3,536	YU162039	96561567B-15	298	685	55	86	174	4.8	49	122	37	11	804	1820	1.6				
24GA X 48" X 96"	1	1,598	3,523	YU162039	96561567B-14	298	685	55	86	174	4.8	49	122	37	11	804	1820	1.6				
TOTAL:	25	39,380	86,820																			

NO MERCURY CONTAMINATION

Kind test good for all Heat NO

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE P.R.S. OF THE U.S.A. OF 1976.

NO MERCURY CONTAMINATION  
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE

Send test report for all Heat NO.

YIEN MAU CORP.

*Manager of Quality Assurance Section*



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO16995.

Purchase Order Date 5/16/12

PO Print Date 5/17/12

Page Number 1 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

*RECEIVED*

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M2024T3S.050	2024-T3 .050 sheet	5/23/12 Yes	144.00 sf	Yours ppd	\$4.8958	\$705.00
		<b>Special Inst:</b> MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209					
2	M6061T6B0.250X02.000 <i>601</i>	6061-T6 Bar .250 X 2.00	5/23/12 Yes	✓ 12.00 f	Yours ppd	\$2.0833	\$25.00
		<b>Special Inst:</b> MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					
3	M6061T6B0.250X06.000 <i>601</i>	6061-T6 Bar .250 x 6.00	5/23/12 Yes	12.00 f	Yours ppd	\$3.7000	\$44.40

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr:

2

Change Date: 5/17/12





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO16995

Purchase Order Date 5/16/12

PO Print Date 5/17/12

Page Number 2 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

4 M6061T6B0.375X01.000

6061T6 BAR .375 x 1.00

5/23/12

Yes

36.00

Yours ppd

\$0.9333

\$33.60

Special Inst:

MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

5 M6061T6B0.500X10.000

6061-T6 Bar .500 x 10.00

5/23/12

Yes

24.00

Yours ppd

\$11.9800

\$287.52

Special Inst:

MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

6 M6061T6B0.750X00.750

6061-T6 Bar .750 x .750

5/23/12

Yes

24.00

Yours ppd

\$1.4000

\$33.60

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 2

Change Date: 5/17/12



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO16995

Purchase Order Date 5/16/12

PO Print Date 5/17/12

Page Number 3 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

M6061T6B1.000X04.000

6061-T6 Bar 1.00 x 4.00

5/23/12

Yes

12.00 Yours ppd

f

\$9.4200

\$113.04

Special Inst:

MATERIAL: 6061-  
T6/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

M6061T6S.063

6061-T6 .063 Sheet

5/23/12

Yes

480.00 Yours ppd

sf

\$2.4792

\$1.190.00

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM  
SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-  
250/11 OR AMS 4025  
OR AMS 4027 OR ASTM B209

M304S16GA

304/316 Sheet .063

5/23/12

Yes

128.00 Yours ppd

sf

\$4.5141

\$577.80

Change Nbr: 2

Change Date: 5/17/12

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO16995

Purchase Order Date 5/16/12

PO Print Date 5/17/12

Page Number 4 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: AISI 304/316 SS SHEET  
ANNEALED 2B FINISH  
AS MIL-S-5059 OR AMS 5513 (304) OR  
AMS 5524 (316)  
OR ASTM A240 OR ASME SA240

11

M304S22GA

304/316 .032 Sheet

5/23/12

Yes

128.00

sf

Yours ppd

\$3.3242

\$425.50

Special Inst:


MATERIAL: AISI 304/316 SS SHEET  
ANNEALED 2B FINISH  
AS MIL-S-5059 OR AMS 5513 (304) OR  
AMS 5524 (316)  
OR ASTM A240 OR ASME SA240

PO Total:

\$3,435.46

Change Nbr: 2

Change Date: 5/17/12

  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable